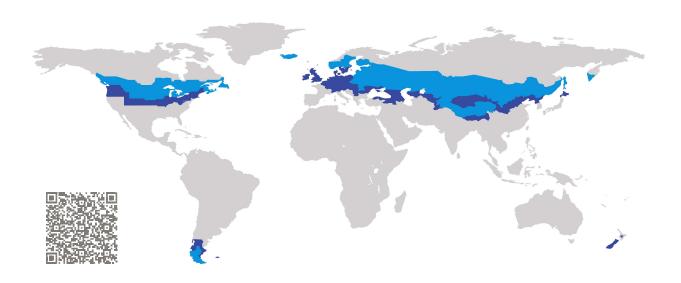
CERTIFICATE

Certified Passive House Component

Component-ID 2066wc02 valid until 31st December 2024

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany



Category: Window connection

Manufacturer: Vetta Building Technologies,

Etobicoke, Canada

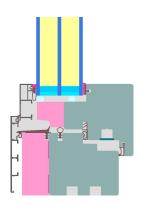
Product name: Summit C108

This certificate was awarded based on the following criteria for the cold climate zone

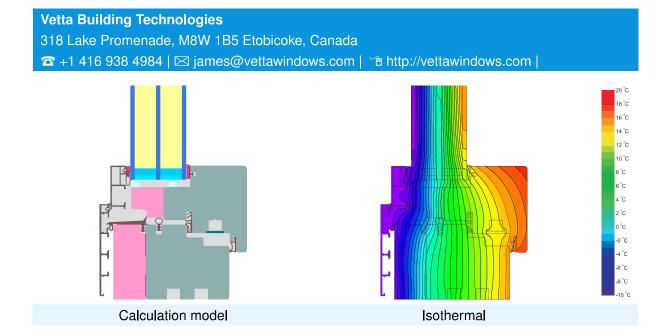
 $\mbox{Comfort} \quad \mbox{$U_{W,installed}$} \quad \leq \quad \mbox{0.65 W/(m^2 \cdot K)} \quad \label{eq:comfort}$

with $U_g = 0.52 \,\mathrm{W/(m^2 \cdot K)}$

Hygiene $f_{Rsi=0.25}$ \geq 0.75







Description

Timber Aluminium frame (Spruce/fir 0,11 W/(mK)), insulated by highly resistant PS-foam (0.043 W/(mK)). Pane thickness: 52 mm (4/20/4/20/4), rebate depth: 13 mm.

Explanation

The window U-values were calculated for the test window size of 1.23 m \times 1.48 m with U_g = 0.52 W/(m² · K). If a higher quality glazing is used, the window U-values will improve as follows:

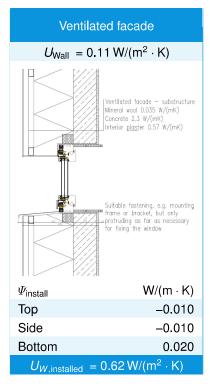
Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

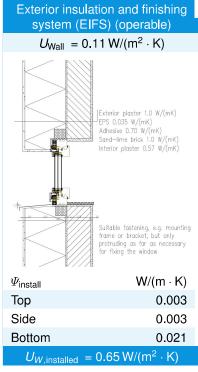
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

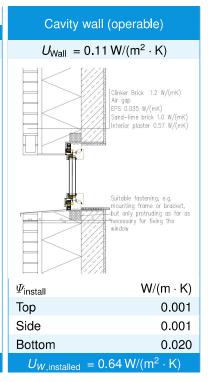
Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

2/4 Summit C108

Validated installations







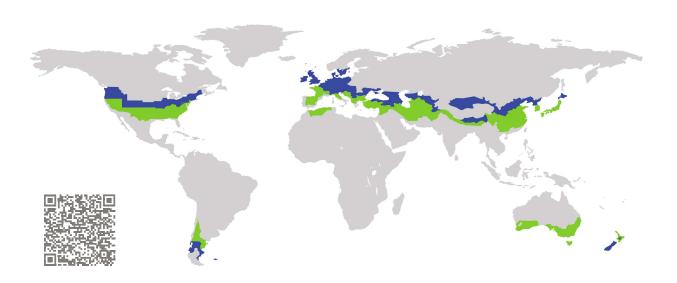
Frame values			Frame width <i>b_f</i> mm	<i>U</i> -value frame <i>U_f</i> W/(m² ⋅ K)	Ψ -glazing edge Ψ_g W/(m \cdot K)	Temp. Factor f _{Rsi=0.25} [-]
Flying Mul- lion	(FM1)	7	136	0.72	0.021	0.77
Bottom	(OB1)	4	125	0.69	0.021	0.75
Тор	(OH1)	T	125	0.69	0.021	0.75
Lateral	(OJ1)	4	125	0.69	0.021	0.75
		Spa	cer: MULTITECH G	Secondary seal: Butyl		

CERTIFICATE

Certified Passive House Component

Component-ID 1522wi03 valid until 31st December 2024

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany



Category: Window Frame
Manufacturer: Aluron Sp. z o.o.,

Zawiercie, Poland

Product name: **GEMINI Passiv**

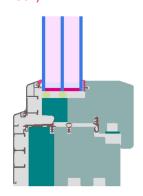
(NOTE: VETTA Building Technologies Inc. sells under the brand name as Summit C97)

This certificate was awarded based on the following criteria for the cool, temperate climate zone

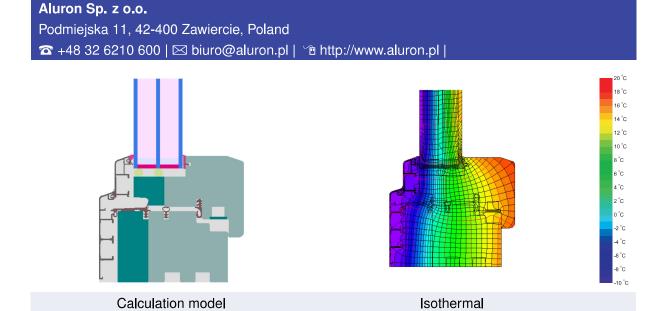
 $Comfort \quad \textit{U}_{\textit{W}} = 0.76 \quad \leq \quad 0.80 \, \text{W}/(\text{m}^2 \cdot \text{K})$

 $U_{W, \text{installed}} \leq 0.85 \, \text{W/(m}^2 \cdot \text{K)}$ with $U_g = 0.70 \, \text{W/(m}^2 \cdot \text{K)}$

Hygiene $f_{Rsi=0.25}$ \geq 0.70







Description

Timber Aluminium frame (Spruce/fir 0,11 W/(mK)), insulated by highly resistant PS-foam (0.043 W/(mK)). The certificate covers the variants of system GEMINI Passiv: Classic, Softline, Retro, Linear, Quadrat as long as only the aluminium cladding changes. Pane thickness: 48 mm (4/18/4/18/4), rebate depth: 12 mm. Spacer: SWISSPACER Ultimate with DOWSIL™ 3362 silicone secondary seal.

Explanation

The window U-values were calculated for the test window size of 1.23 m \times 1.48 m with U_g = 0.70 W/(m² · K). If a higher quality glazing is used, the window U-values will improve as follows:

Glazing
$$U_g = \begin{bmatrix} 0.70 & 0.64 & 0.58 & 0.52 & W/(m^2 \cdot K) \\ \downarrow & \downarrow & \downarrow & \downarrow \\ Window $U_W = \begin{bmatrix} 0.76 & 0.72 & 0.68 & 0.64 & W/(m^2 \cdot K) \end{bmatrix}$$$

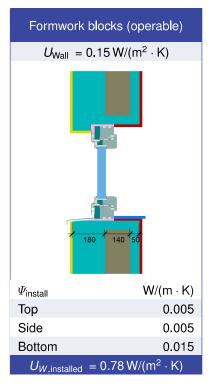
Transparent building components are classified into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge, and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

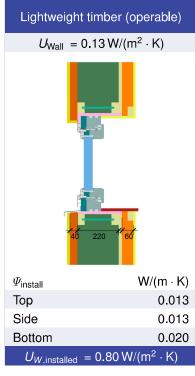
The Passive House Institute has defined international component criteria for seven climate zones. In principle, components which have been certified for climate zones with higher requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

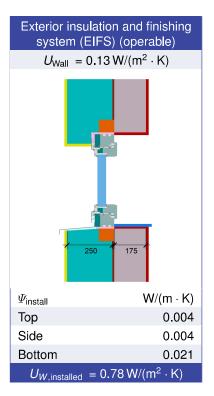
Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

2/4 GEMINI Passiv

Validated installations







Frame values	5	Frame width <i>b_f</i> mm	<i>U</i> -value frame <i>U_f</i> W/(m² ⋅ K)	Ψ -glazing edge Ψ_g W/(m \cdot K)	Temp. Factor f _{Rsi=0.25} [-]
Flying Mul- lion	(FM1)	134	0.73	0.026	0.70
Bottom	(OB1)	124	0.69	0.026	0.70
Тор	(OH1)	124	0.69	0.026	0.70
Lateral	(OJ1)	124	0.69	0.026	0.70

Spacer: SWISSPACER ULTIMATE

Secondary seal: DOWSIL™ 3362 Insulating Glass Silicone Sealant

